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| <b>T.I. No.:</b> 2015 - 02<br><b>Updated:</b> - | <b>Topic:</b> 3-pin connector plug with mains power switch |
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|---------------------------------------|-----------------|-----------------------------|
| <b>Date:</b> 22 January 2015          | <b>Priority</b> | <b>Need for action</b>      |
| <b>Affected machines:</b> SCP         | High            | Action as quick as possible |
| <b>From serial number:</b> to 1438... | X Medium        | X Next machine visit        |
| <b>From date:</b> by week 38/2014     | Low             | Information only            |

## OVERVIEW

The 3-pin connector plugs with power switch (072658) that were installed up to week 38/2014 (up to serial number 1438...) in the SCP could result in an interruption to the power supply.

During manufacturing, the supplier crimped the connection on the 3-pin connector plug, which is the current state-of-the-art.

It has emerged that the crimping becomes loose over time and can result in interruptions to the power supply.

From week 39/2014 onwards (from serial number 1439...) the 3-pin connector plug with power switch and soldered connection will be installed in the factory.

**NOTE**

At the next visit, the 3-pin connector plug with power switch must be replaced on all SCPs up to series number 1438...

The 3-pin connector plug with power switch can be ordered for free with the **order number 068755** from the SAG Sales team by stating the machine's serial number.

You then return the defective 3-pin connector plug with power switch to SAG.

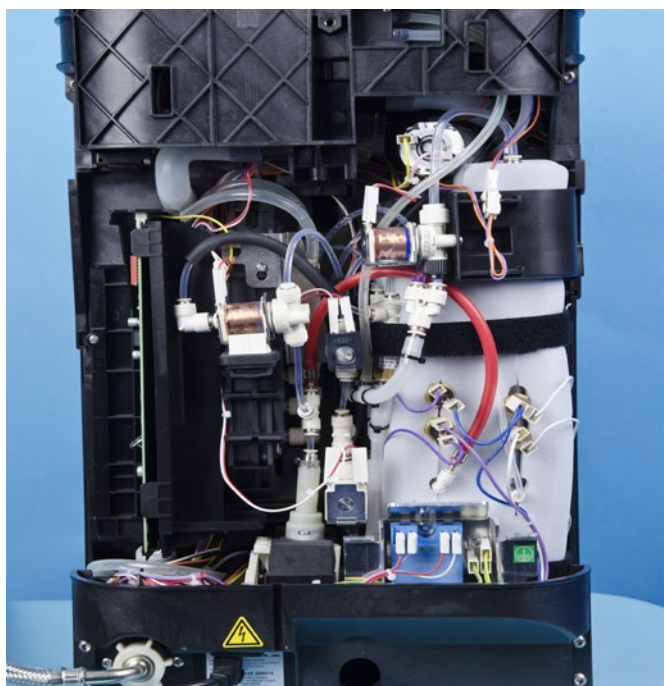


3-pin connector plug with power switch 072658 crimped.



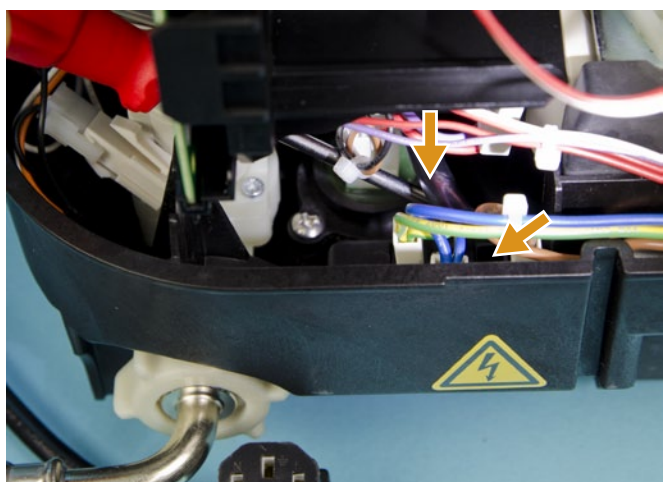
3-pin connector plug with power switch 072658 soldered.

## EXCHANGING THE 3-PIN CONNECTOR PLUG WITH POWER SWITCH



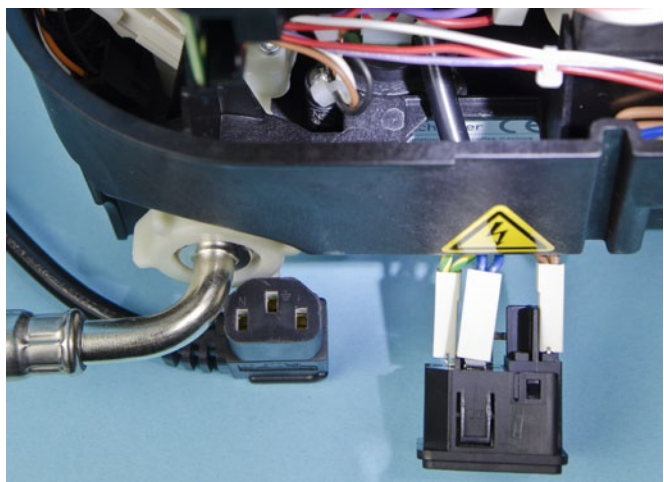
SCP with dismantled back casing.

- ▶ Disconnect the machine from the power supply.
- ▶ Remove the back casing.



3-pin connector plug with power switch.

- ▶ Use a size 2 slotted screwdriver to slightly press both retainers inwards on the 3-pin connector plug with power switch.



Dismantled 3-pin connector plug with power switch.

- ▶ Move the 3-pin connector plug with power switch downwards.
- ▶ Remove the cable shoe on the 3-pin connector plug with power switch and fit the new 3-pin connector plug with power switch.
- ▶ Reinstall the 3-pin connector plug with power switch into the machine.
- ▶ Fit the back casing.