

T.I. no.: 2020 - 11 Updated: 05.2020	Topic: Grinder replacement
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Date: 30.03.2020	Priority	Need for action
Affected machines: Various	High	As soon as possible
From serial number: Effective immediately	Medium	On next visit to the machine
As of date: Effective immediately	X Low	X FYI only

THE GRINDER RANGE IS BEING SCALED DOWN

Replacement

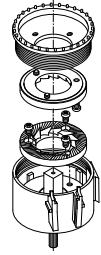

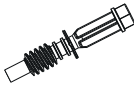



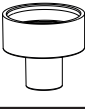





All grinder in the left column are replaced by grinder 40 (064023).

ORIGINAL ARTICLE NUMBER	ORIGINAL DESIGNATION	USAGE	REPLACEMENT ARTICLE NUMBER, DESIGNATION
062400	GRINDER 05	SIENA, SOLIS	064023, GRINDER 40
063120	GRINDER 07	BRAUMANN	
063295	GRINDER 08	S01, S02 LI	
063296	GRINDER 09	S01, S02 RE	
063897	GRINDER 10	TWIN 500, PDO	
063898	GRINDER 11	TWIN 500, PDO	
065318	GRINDER 15	WITTENBOURG	
068569	GRINDER 16	E6, E6MU	
068570	GRINDER 17	E6, E6MU	
070058	GRINDER 18	SCC	
070059	GRINDER 19	SCC	
070060	GRINDER 20	SCC	
070061	GRINDER 21	SCC	
070491	GRINDER 22	SCC	
071281	GRINDER 27	WMF 1000	
071469	GRINDER 28	WMF 1000	
069195	GRINDER 38	CN COSTA LI	
069196	GRINDER 39	CN COSTA RE	
069144	GRINDER 41	WAWA LI	
069145	GRINDER 42	WAWA RE	

Grinder 40 (064023)

Grinder 40 contains all parts of the following table.

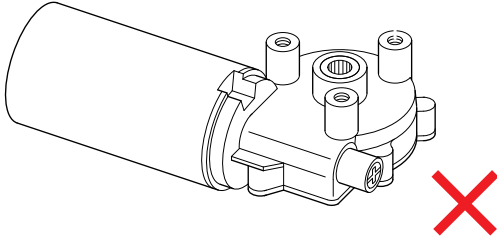
Depending on the machine, the corresponding parts must be replaced.

Grinder 40 (064023)	SINEA, SOLIS	S01, S02	TWIN 500, PDO	E6, E6MU	SCC	WMF 1000	CN COSTA	WAWA	SCA
- Grinder		✓	✓	✓	✓	✓	✓	✓	✓
062425 Worm shaft bearing grinder		✓	✓	✓	✓	✓	✓	✓	067275
070432 Grinder worm shaft		062422	✓	063718	✓	✓	063718	✓	✓
070465 Grinding degree setting ring 360°		062428	✓	✓	✓	✓	062428	✓	✓
070835 Feeder spring		-	-	✓	✓	✓	-	✓	✓
070629 Lid finger protection grinder		✓	-	✓	✓	✓	✓	✓	✓
069071 Finger protection grinder+spring		-	-	✓	-	-	-	✓	✓
069577 Finger protection grinder		070628	-	-	✓	-	-	-	-
070811 Finger protection grinder spring		-	-	-	-	✓	070741	-	-
062664 ST oval head scr. PZ M4x16 glvb (1 piece)		062085	-	✓	-	-	-	✓	✓
062083 ST oval head scr. PZ M4x20 glvb (1 piece)		-	-	-	✓	✓	-	-	-
062442 ST oval head scr. PZ M5x12 glvb (3 piece)		-	-	-	✓	✓	-	-	✓

Motor 24V DC grinder

NOTE

The grinder motor is **not** included in grinder 40.



Motor 24V DC grinder

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