

T.I. no.: 2017 - 11 Updated: -	Topic: Assembly of the driver of the brewing unit drive
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Date: 19/7/2017
Affected machines: SCP
From serial number: 16xx xxxxxx
As of date: -

Priority
High
Medium
X Low

Need for action
As soon as possible
On next visit to the machine
X FYI only

Description of the problem

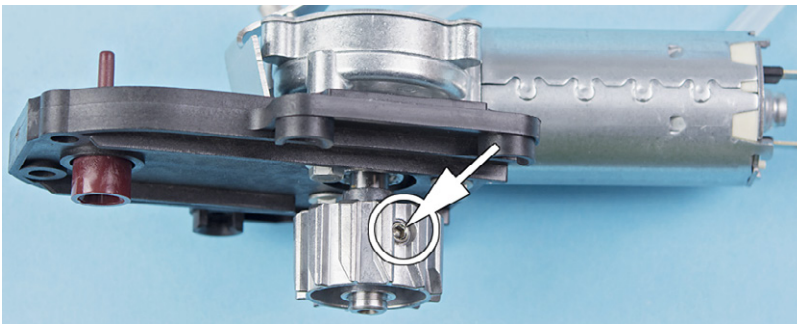
From serial number 16xx xxxxx, it is possible for the driver that the brewing unit drive to loosen. The driver then falls off the drive shaft.

IMPORTANT NOTICE
The problem was fixed in calendar week 6 of 2017.

Solution to the problem

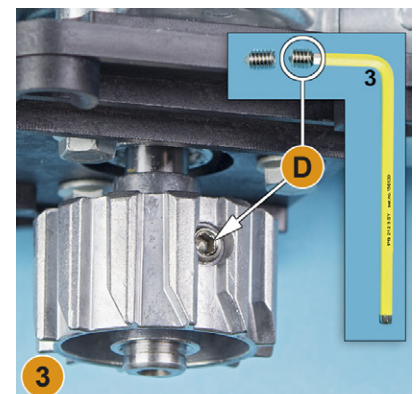
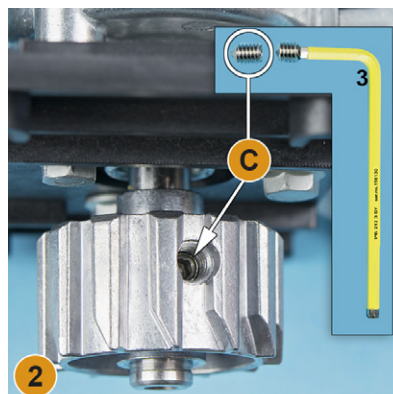
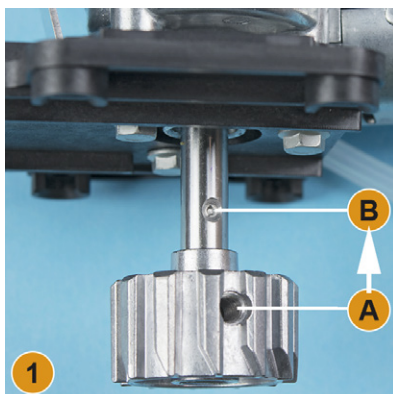
The threaded pin screws of the driver must be assembled in the correct order and the first threaded pin screw is aligned to the shaft bore hole.

INFORMATION	ARTICLE NUMBERS
Two threaded pin screws are used for the locking mechanism.	<ul style="list-style-type: none"> 065222 Driver piece 1009048 Hex set threaded pin screws M6x8 S Inox 1009047 Hex set threaded pin screws M6x6 S Inox



Correct assembly steps for the driver of the brewing unit drive

- ▶ 1. Push driver onto the motor shaft. Make sure the position is correct.
- ☑ The set screw [A] is positioned exactly over the shaft bore hole [B].
- ▶ 2. Screw in and tighten the long taper pin screw [C] with hex set wrench (size 3).
- ▶ 3. Screw in and tighten second stud bolt [D] with hex set wrench (size 3).



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