

# SERVICE MEMO

07-11-2024

Dispenser(s): W100  
Title: Water in Waste bucket / Release hose brewer 1B2C

## Background:

The 1B2C W100 machine has the standard Z4000 brewer inside.

To avoid release water in the waste bucket, the decision is made to leave the water in the release hose instead of the waste bucket.

To achieve this the drain hose is now 40cm and has a loop in the machine. This loop from valve to drain, will avoid drain water in the waste bucket. (same working principle as the Omni machines with diffuser).

In the first production machines we see that the hose is too short, this results in release water after every coffee drink in the waste bucket.

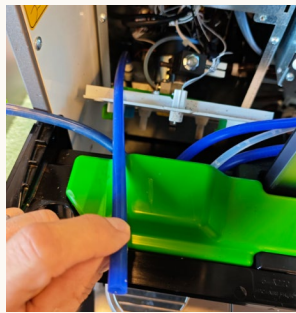
## Action:

Check at installation the length of the hose, it should be 40 cm and has to be in a loop.  
(55009712 SILICONE HOSE 5X9 -BLUE-)

Too short:



Correct:



Loop in machine:



## Future production:

In production this will also be adjusted, first serial number will be communicated as soon as available.

Ps When using the (brewing) cleaning program, flush water will still enter the waste bucket.

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