

TYPE-NO H & C	TYPE All FB 7XXX Series	T.I.-NO 03-2014				
COMPLAINT NO. -	SERIAL NUMBERS AFFECTED From and including SN 347115121	ISSUED BY Documentation N&W Valbrembo				
SUBJECT Outlet bush for FB canister		ISSUED FOR (X): <table border="1"> <tr> <td>Action:</td> <td></td> </tr> <tr> <td>Information:</td> <td>x</td> </tr> </table>	Action:		Information:	x
Action:						
Information:	x					

Components concerned:

	Part-No	Designation
modified	39728300	Outlet bush

Modification:

From the above mentioned serial number on, a modified outlet bush (1, fig. 1) is installed in the FB canisters of all 7600 machines:

- The length of the outlet bush opening for ingredient delivery is increased from 14.5mm to 19.3mm, see red arrows in figure 2.
- The width of the outlet bush opening for ingredient delivery is increased from 15.00mm to 16.3mm, see red arrows in figure 3.

The modified outlet bush is installed in the following spare part assemblies:

- **31162600S** - FB canister 10l for 7200 machine
- **31142300S** - FB coffee single canister
- **31142400S** - FB double canister

Reason:

A tunneling effect (ingredient remains inside the outlet bush) is avoided by the enlargement of the opening.

Exchangeability:

The modified outlet bush is available as spare part. The spare part number remains unchanged. The modified outlet bush is fully backward compatible and can be installed in all machines of the FB 7XXX series prior to the above mentioned serial number.

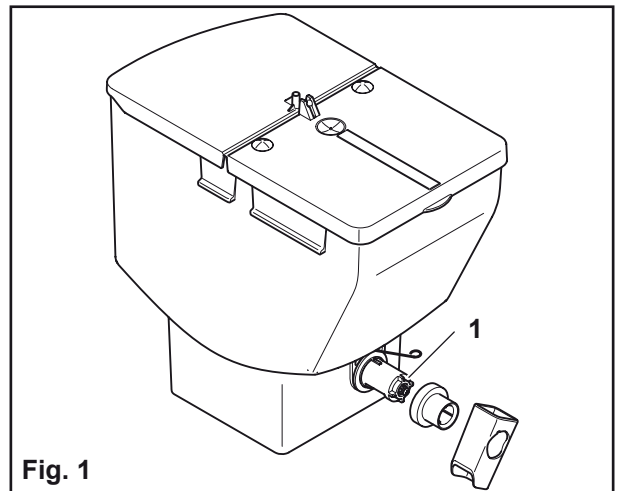


Fig. 1

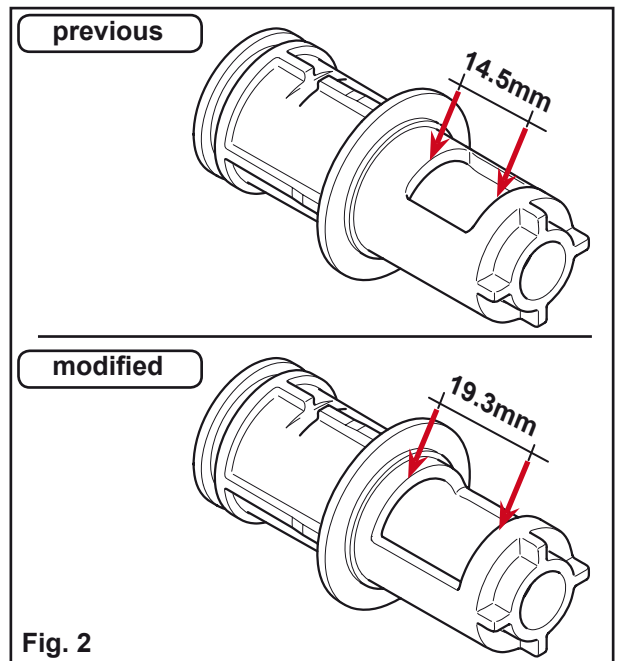


Fig. 2

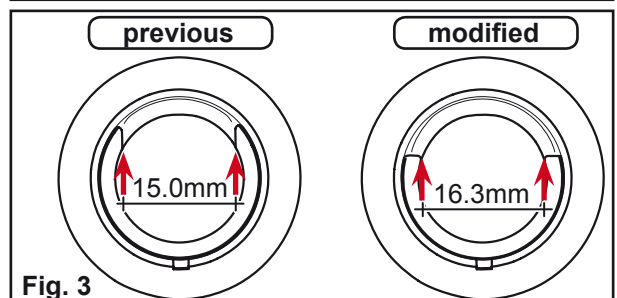


Fig. 3