

Type <b>Ho.Re.Ca. Machine</b>	Model <b>KORO PRIME</b>	N° T.I. <b>09 - 2019</b>
Serial Number <b>92410397</b>	Subject <b>CHANGE OF DIODES for ACTUATOR BOARD</b>	ISSUED FOR (X) Action Information <b>X</b>

**REASON:**

To prevent the machine from *turning off* and *on again* due to a drop in line voltage, positioning itself in the condition

**Power on Confirm?**

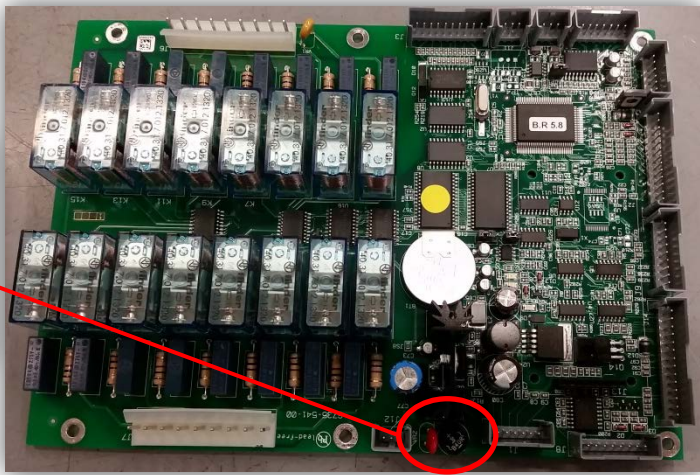
**MODIFICATIONS:**

The *diode bridge rectifier* for actuator board has been replaced by a **new** one with higher performance in terms of current. Below the spare code of board concerned by change.

**Change:** the *DB1 diodes* has been modified from **WL04** to **B40R**.

*Modified actuator board 16 bit*

**DB1  
B40R**



Detail of *modified actuator board* (Back side) Version **06**



**Important note**  
The spare code of "*actuator board 16 bit*" is not changed: **252604**

➤ *Machines concerned by modification from S/N: 92410397*

**EXCHANGEABILITY:**  
For machines previous to above **S/N** it's possible to use the *modified actuator board*.