

Type <b>Coffee Vending Machine</b>	Functional Group <b>SIGMA BREWER</b>	N° T.I. <b>05 - 2018</b>				
Serial Number <b>75111356</b>	Subject <b>UPPER VALVE MODIFICATION</b>	ISSUED FOR (X) <table border="1"> <tr> <td>Action</td> <td></td> </tr> <tr> <td>Information</td> <td><b>X</b></td> </tr> </table>	Action		Information	<b>X</b>
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Information	<b>X</b>					

## Reason

In order to improve the *sigma brewer upper valve* operation

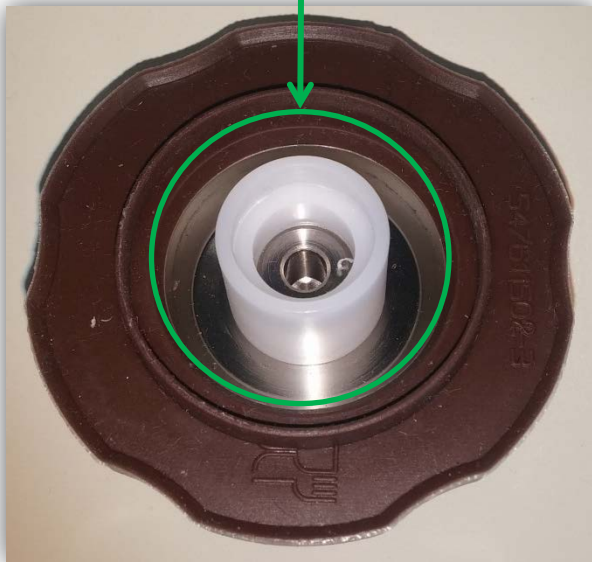
## Modifications

The assembly "upper valve and **plastic bush**" has been introduced: the bush is screwed on the *upper valve*.

### New solution

#### Upper valve assembly

**Plastic bush** screwed on the valve



### Pre - modification solution

#### Upper valve

without plastic bush



The spare code is not changed: **298142**

➤ *Machines concerned by modification from S/N: 75111356*

### Exchangeability

The **new** and the **pre - modification** solutions are interchangeable.

➤ *Upper valve with plastic bush*

Spare code: **298142**